



Dart Aerospace Ltd.
1270 Aberdeen St
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RB T101750-103
Job Sheet 187485



Part No: RB T101750-103

Job Qty: 8 pcs

Part Name: Insert



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 12/5/18

Job Tracking No:

Due Date: 1/30/19

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG RB T101750-101 Rev.B IPP Rev. A 18.11.01 New issue DP Verify DD/ IPP Rev. B 18.11.28 drawing revision DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	SL-2500Y - 1	8 pcs	1/30/19	1/30/19	0.00	4.00	SL-2500Y - 1		JL
110	QC 2	8 pcs	1/30/19	1/30/19	0.00	0.00	QC 2 - 1		
							QC 2 - 12		
							QC 2 - 14		
							QC 2 - 16		
							QC 2 - 17		
							QC 2 - 19		
							QC 2 - 2		
							QC 2 - 20		
							QC 2 - 22		
							QC 2 - 23		
							QC 2 - 25		JL
							QC 2 - 32		
							QC 2 - 33		
							QC 2 - 35		
							QC 2 - 38		
							QC 2 - 39		
							QC 2 - 4		
							QC 2 - 40		
							QC 2 - 44		
							QC 2 - 45		
							QC 2 - 48		
							QC 2 - 49		
							QC 2 - 50		
							QC 2 - 51		
							QC 2 - 52		
							QC 2 - 54		
							QC 2 - 56		
							QC 2 - 57		
							QC 2 - 62		



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Container No: S146568



Part: RB T101750-103

Job No: 187485

Serial No/Batch: S146568

Revision: B

Inspector:

Exp Date:

Instructions:

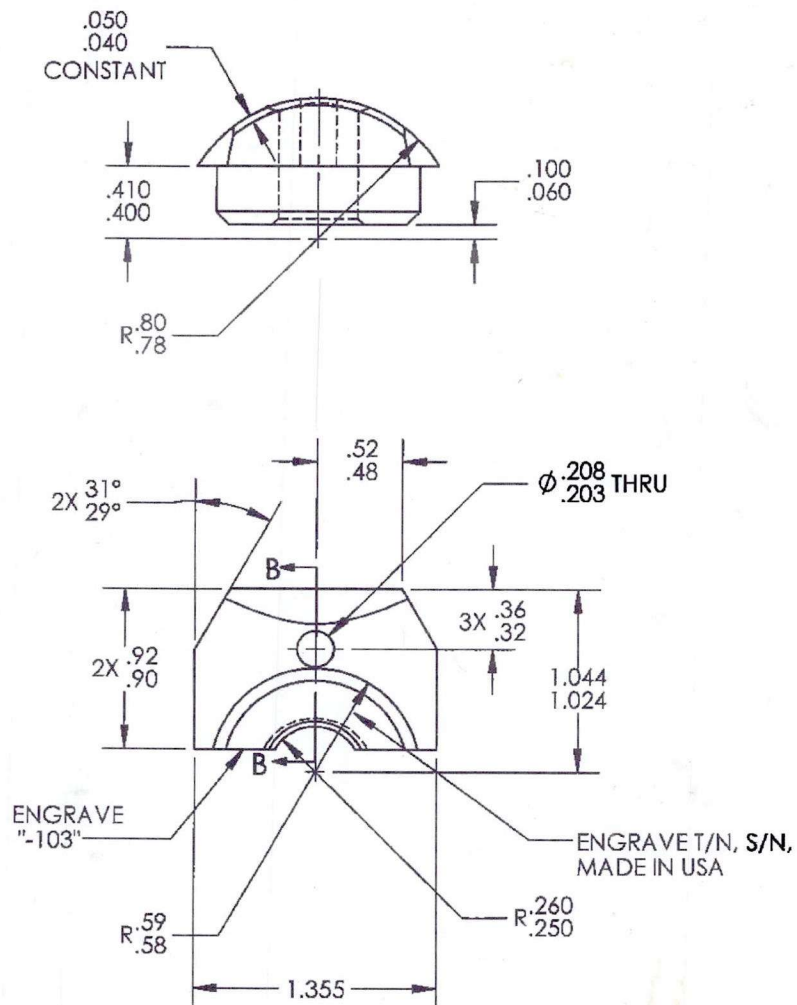
Date: 01/22/19

				QC 2 - 63	
				QC 2 - 8	
120	NV5000 - 1 - B4B	8 pcs	1/30/19	0.00 8.00	NV5000 - 1 - B4B
				NV5000 - 2 - B4B	J.C. L
130	QC 2	8 pcs	1/30/19	0.00 0.00	QC 2 - 1
				QC 2 - 12	
				QC 2 - 14	
				QC 2 - 16	
				QC 2 - 17	
				QC 2 - 19	
				QC 2 - 2	
				QC 2 - 20	
				QC 2 - 22	
				QC 2 - 23	
				QC 2 - 25	
				QC 2 - 32	J.C.L. 18-01-24
				QC 2 - 33	
				QC 2 - 35	
				QC 2 - 38	
				QC 2 - 39	
				QC 2 - 4	
				QC 2 - 40	
				QC 2 - 44	
				QC 2 - 45	
				QC 2 - 48	
				QC 2 - 49	
				QC 2 - 50	
				QC 2 - 51	
				QC 2 - 52	
				QC 2 - 54	
				QC 2 - 56	
				QC 2 - 57	
				QC 2 - 62	
				QC 2 - 63	
				QC 2 - 8	
140	QC 8	8 pcs	1/30/19	0.00 0.00	QC 8 - 12
				QC 8 - 14	mk 19/01/30
				QC 8 - 16	
				QC 8 - 17	
				QC 8 - 20	
				QC 8 - 25	
				QC 8 - 3	
				QC 8 - 32	
				QC 8 - 33	
				QC 8 - 35	
				QC 8 - 38	
				QC 8 - 39	
				QC 8 - 4	
				QC 8 - 44	
				QC 8 - 45	
				QC 8 - 49	
				QC 8 - 58	
				QC 8 - 8	
				QC 8 - 9	
				QC 8 - 68	
150	Packaging 3-1 - Stock - B4B	8 pcs	1/30/19	0.00 0.00	Packaging 3 - 1 - B4B
				Packaging 3 - 2 - B4B	DAS
				Packaging 3 - 3 - B4B	28
				Packaging 3 - 4 - B4B	9-89

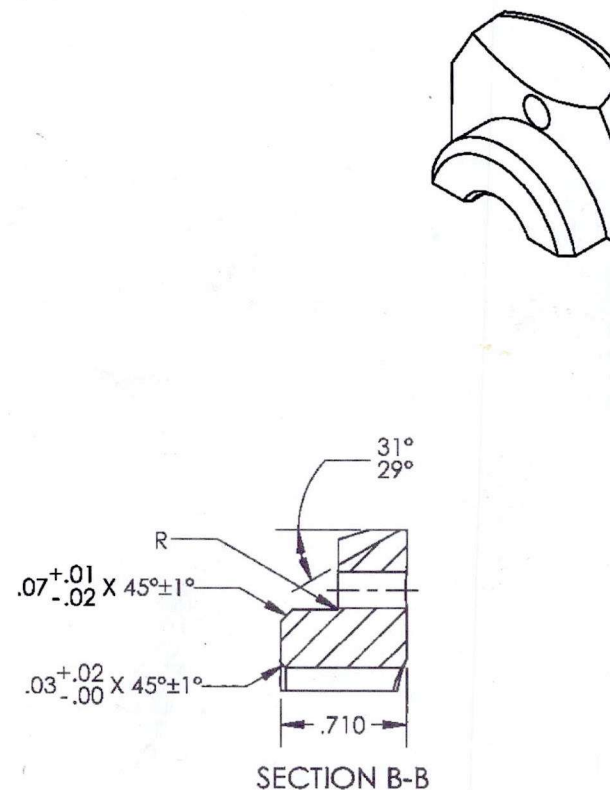
160	QC 21 - SA	8 pcs	1/30/19	0.00 0.00	Packaging 3 - 5 - B4B	QC 21 - SA - 16	DAS	JAN 30 2019
Part Op 100 - 1-Machine as per folio FC583 FOLIO REV: <u>AA</u> DWG REV: <u>B</u> 2-Deburr ***one part makes Descriptions: two parts after split on NV5000*** 120 - 1-Machine as per folio FC583 FOLIO REV: <u>AA</u> DWG REV: <u>B</u> 2-Deburr 140 - Engrave T/N and/or P/N number using MARKTRONIC engraver as per DWG.								
Job BOM								
Part / Item	Component Name	Quantity	Operation	Container				
M17-4-H900-R2.000	17-4 SS H900 Round Bar 2.000"	1.6000 ft (.2 ea)	100-SL-2500Y - 1	Set 5/20/17				
Job Allocations								
Operation	Component Part	Required	Inventory	Allocated				
100-SL-2500Y - 1	M17-4-H900-R2.000	2	21	0				
MAT 031								
Part Specifications								
Specifications could not be found.								

Plex 1/17/19 2:30 PM DART.LAMARCHE.MATHIEU

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(-103)
INSERT



DART AEROSPACE	
TITLE TOOL SET, REMOVAL & INSTL, T/R FLAPPING BEARING	
DWG NO. RB T101750-103	REV B
MAT'L 17-4PH-H900	DRAWN BY: <i>JK</i>
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED: <i>M. Lee</i>
.XXX ± .010 FRACTIONS ± 1/8	HEAT N/A
.XX ± .03 ANGLES ± 5°	TREAT N/A
.X ± .1	FINISH N/A
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	SPEC N/A
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	USED ON MODEL BELL
SCALE 1:1	DATE 27/11/2018 SHEET 2 OF 3

